

Middleby Cooking Systems Group



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Middleby Marshall® *Service Bulletin*

SUBJECT: Introduction of PS570G, PS555G, PS555E

GENERAL

In November of 2001, Middleby Marshall introduced design changes on our PS555 and PS570 ovens. These changes are intended to make the design and servicing of these ovens as similar as possible.

PS570 Series Changes

The Model PS570S has been replaced by the PS570G. The new model introduces many of the innovations of the PS555 to the PS570 model line. These changes include:

- A redesigned window with a cooler handle.
- Simplified rear and motor shrouds.
- New blower belt and pulley arrangements. These feature larger pulleys (to extend belt life) and gripnotch belts (to reduce slippage).
- Repositioning of the operating controls from the right side to the left side of the door.
- Elimination of the separate neutral line from the electrical hookup. This results in a three-wire hookup instead of the original four-wire system. In addition, most control circuits now operate at line voltage (208/240V) instead of the previous design's 120V control system.

PS555 Series Changes

The model PS555 Gas has been replaced with the PS555G. The model PS555 Electric has been replaced with the PS555E. Actual design changes for these new models are minimal. The model names have been changed to match the new PS570G.

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COMPATIBILITY

- PS570G OVENS ARE FULLY COMPATIBLE WITH THE PREVIOUS PS570 AND PS570S OVEN MODELS. Overall dimensions and gas line positions are unchanged, so new and old ovens can be stacked together normally. In these installations, the owner/operator should also be advised that the ovens will operate identically, despite the different controls and window design.
If you are stacking a new PS570G with existing PS570 or PS570S ovens, please note that the three-wire electrical hookup will require you to drop and cap the neutral supply.
- PS555G AND PS555E OVENS ARE FULLY COMPATIBLE WITH THE PREVIOUS PS555 GAS AND PS555 ELECTRIC OVEN MODELS.
Some very early PS555 gas ovens were actually shortened PS570S ovens. These ovens will have the four-wire hookup and right-side controls of the PS570S. If you need to stack a new PS555G with one of these ovens, refer to the comments for the PS570G above.

MANUALS

- The domestic and standard export *Owner's Operating Manual* for these new oven models is P/N 46450 (English, French and Spanish). The manual covers PS570G, PS555G and PS555E ovens. The manual is available for immediate shipment, and can also be downloaded from the Middleby website, www.middleby.com.
- The CE version of the new *Owner's Operating and Installation Manual* is available in two versions: English/German/French/Spanish (P/N 47008), and Italian/Greek/Danish/Dutch (P/N 47009). Both manuals cover PS570G, PS555G and PS555E oven models. The manuals are available for immediate shipment, and can also be downloaded from the Middleby website, www.middleby.com.
- New *Parts Manuals* for the PS570G will be released shortly. Until they are released, we recommend that you use the current PS555 parts manuals for component identification on PS570G ovens. Structural components unique to the PS570G (window, rear shrouds, etc.) can be identified by contacting the Middleby service department.