

## Middleby Cooking Systems Group



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## Middleby Marshall® *Service Bulletin*

### SUBJECT

Introduction of Stacking Hardware Kit for PS536 ovens

### GENERAL

Middleby Marshall is releasing the Stacking Hardware Kit for PS536 Ovens, P/N 46494. The Kit is available to all of our Authorized Service and Parts Distributors at a list cost of \$20.50. It allows you to use your existing Vermette lift and PS570 lift accessory kit to stack PS536 oven cavities. A copy of the Kit instructions is attached to this Bulletin for your reference.

Using the Kit requires drilling holes into the lift tubes (P/N 30557) that are supplied with the PS570 lift accessory kit. If the tubes have already been shortened for use in stacking PS555 oven cavities (as per Service Bulletin MM-182), the same tubes can be used to stack PS536, PS555, and PS570 oven cavities. A copy of Service Bulletin MM-182 is attached to this Bulletin for your reference.

Proper, SAFE stacking of Middleby Marshall ovens is ESSENTIAL for any oven installation. If you do not have the lifts, please contact the Middleby Service Department for information on the rebate program we offer for them.

### APPLICATION

In order to use this Kit, you will also need the following:

- P/N 31142 Vermette oven lifts
- P/N 30580 Complete lift accessory kit for PS570

If you ALSO will need to stack PS200 and PS360 oven cavities using these lifts, you will require two 11 ft./3.4m lengths of 1.5"/38mm ID Schedule 40 pipe.

### AVAILABILITY

Service Kit P/N 46494 is available for immediate shipment at a list cost of \$20.50.